

DUPLI-COLOR Filler Automotive

Ord.-no.: 191831, 133787

Technical Information



The ideal primer, especially suitable for iron and sheet steel (car bodies). With DUPLI-COLOR filler, light dents, scratches and similar paint damage can be primed and fine-filled in a single operation. Spots of rust should be treated beforehand with presto Rust Converter art.no. 603079. For sanding after drying we recommend presto wet-sandpapers grain 240 art.no. 670343 or 135932 and grain 600 art.no. 670435 or 135934.

Quality & properties

- Filling primer in nitro-combi quality
- Very high filling power
- Produces a good protection against corrosion
- Excellent adhesion
- Good resistance against weathering
- Produces a cohesive surface
- Easy to sand
- Water-resistant
- Very easy to spray
- Becomes very quick dry to touch and cured

Physical & chemical data

- Base: Nitrocombi resin
- Colourname: beige
- Smell: Characteristic
- Degree of gloss: mat, 10 ±2 GU
- Efficiency:
 - ◊ 400 ML – 0.8 m²
 - ◊ 150 ML – 0.3 m²
- Dry to touch: 30 min
- Dust dry: 10 min
- Completely dry: 24 h
- Overcoatable: 2-4 h
- Surfaces: iron and steel sheet (car bodies)
- Minimum Working Temperature: 10 °C
- Maximum Working Temperature: 25 °C
- Vapour pressure: 8300/20 bar
- Storage stability: 10 y
- Content:
 - ◊ 400 ML
 - ◊ 150 ML

How to use

- Before use, shake can for 3 minutes.
- Condition for a perfect paint repair is a careful preparation of the ground: spots of rust have to be pre-treated with Rust Converter, other bigger dents have to be sanded down to the blank metal and to be filled.
- After drying sand even with wet-sandpaper grain 240.
- In case of small dents, scratches or similar paint damages, the product is a primer and a filler in one product.
- Just slightly sand the damaged area with wet-sandpaper and then overspray it with DUPLI-COLOR Filler.
- If necessary, apply a second coat after 30 minutes.
- After drying (approx. 2 hours), sand with wet-sandpaper grain 600 and plenty of water in a circular motion. Also slightly sand the bordering paint surface, in order to achieve a smooth transition.
- After sanding, remove abrasive dust by washing and let surface dry.
- Then apply the final coat of DUPLI-COLOR Auto-Spray.
- Coatable with synthetic or acrylic lacquers; do not spray over synthetic paints.

Environmentally sound

European Aerosols is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

Disposal

Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

Marking/Labelling

All products made by European Aerosols comply with the actual labelling regulations according to Preparation Guideline

1999/45/EG. All aerosols correspond to TRGS 200 and TRG 300 as well as to aerosol guideline 75/324/EWG in the actually valid version.

For any further technical questions call our hotline +49 (0) 62 66 75-266 from Monday to Thursday from 9 h a.m. to 3 h p.m. or on Friday until 12 h p.m.

As of August 18, 2022 – This release replaces all eventually earlier issued versions.

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