

## DUPLI-COLOR ALUMINIUM PRIMER

## Technical Information



Special primer for aluminium surfaces on a special acrylic resin base. Excellent adhesion promoter between aluminium surface and top coat. Limited suitable on zinc and copper, when afterwards lacquered. Coatable with all air-drying acrylic, nitro-combi or synthetic lacquers, e.g. with DUPLI-COLOR Auto-Spray or DUPLI-COLOR ALL SEASON.

Ord.-no: 557255

### Quality & properties

Nitrocombi-acrylic combination  
Excellent adhesion promoter between aluminium ground and top coat  
Suitable for aluminium, only to a limited extend for zinc and copper  
Degree of gloss: matt  
Good weather resistance  
Good flow, smooth surface  
For indoor and outdoor applications

### Physical & chemical data

Base: Nitrocombi resin  
Colourname: grey  
Smell: Characteristic  
Degree of gloss value: mat, 10 ±2  
Efficiency: 400 ML – 0.8 m<sup>2</sup>  
Dust dry: 15 min  
Dry to touch: 30 min  
Completely dry: 2 - 4 h  
Overcoatable: 2 - 4 min  
Surfaces: aluminum parts  
Minimum Working Temperature: 10 °C  
Maximum Working Temperature: 25 °C  
Flash point: n.a.  
Storage stability: 10 years  
Content: 400 ML

### How to use

Dry-sand with fine sandpaper (grain 600), carefully remove abrasive dust.  
The surface has to be clean, dry and free of fat.  
Shake can for 2 minutes.  
Test spray at an invisible spot.  
Spray 2 - 3 thin layers.  
Spray from a distance of approx. 25 cm.  
After drying (approx. 2 - 4 hours), apply the top coat.  
Coatable with air-drying acrylic, nitro-combi or synthetic lacquers.

### Environmentally sound

European Aerosols is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

### Disposal

Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

### Marking/Labelling

All products made by European Aerosols comply with the actual labelling regulations according to Preparation Guideline 1999/45/EG. All aerosols correspond to TRGS 200 and TRG 300 as well as to aerosol guideline 75/324/EWG in the actually valid version.

**As of July 10, 2025** – This release replaces all eventually earlier issued versions.