

DUPLI-COLOR TUNING CRACKLE EFFECT

Technical Information



CRACKLE LOOK – the 2-coat effect paint offers unique possibilities for design and makes a trendy look. The first step is a painting on acrylic or nitro combi base. You can use DUPLI-COLOR spray paints. The second step is the Crackle EFFECT. With the application of this coat, the process of "crackling" starts and forms an unique effect. It is suitable for many objects, even for acrylic paintings, for painted wood, metal and works of art.

Ord.-no: 466434, 466441, 466458, 466465

Quality & properties

High-grade special lacquer
 Makes a special structure looking like cracks on the surface
 Very good coverage
 Excellent adhesion
 Suitable to paint and decorate objects for inside and outside use
 Has to be painted on 1K acrylic or nitro-combi lacquers.
 Do not use on synthetic lacquers
 Suitable for smooth and solid surfaces - not suitable for textiles or absorbent grounds
 Works also on acrylic colours on water-base.
 Can be over-coated with a 1K Acrylic clear lacquer or with the DUPLI-COLOR 2K Super Clear Coat

Physical & chemical data

Base: Special combination
 Colourname:
 ◦ black
 ◦ white
 ◦ green
 ◦ orange
 Surfaces: Basecoat
 Minimum Working Temperature: 10 °C
 Maximum Working Temperature: 25 °C
 Flash point: n.a.
 Storage stability: 10 y
 Content: 400 ML

How to use

The ground has to be clean, dry and free from fat.

Prepare the ground by painting with a 1K acrylic or NC-lacquer (no synthetic paint!). It is necessary to apply at least two cross-coats, in order to get a certain layer thickness, which cares for the optimal creation of the effect. The more layers of paint, the more distinctive the subsequent forming of cracks.

Let the coats dry for approx. 45 minutes.

The best result will be achieved, if you apply the Crackle Spray within 72 hours on the coloured spray paint (acrylic or NC).

Shake can for 3 minutes.

If you apply thin coats (spray at least two deep layers) a fine structure will be created. Thicker coats lead to a rougher crack structure.

Spray from a distance of 10 - 15 cm

Do not spray over surfaces which are painted with synthetic resin lacquer!

Environmentally sound

European Aerosols is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

Disposal

Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

Marking/Labelling

All products made by European Aerosols comply with the actual labelling regulations according to Preparation Guideline 1999/45/EG. All aerosols correspond to TRGS 200 and TRG 300 as well as to aerosol guideline 75/324/EWG in the actually valid version.

As of May 7, 2025 – This release replaces all eventually earlier issued versions.