

# DUPLI-COLOR AUTO SPRAY CLASSIC

Ord.-no.: look at ordering information



## Technical Information

For a perfect lacquer finish in all usual autoseries colours. To repair small and larger damages of lacquer colour-exact at the vehicle.

### Quality & properties

- High-grade acrylic quality
- Very good colour-matching
- Very good coverage
- Durable gloss, Weather-resistant, light-proof, UV-resistant
- Excellent adhesion
- High surface hardness and good elasticity, Scratch-, shock- and impact-resistant
- Good flow, smooth surface
- Quick-drying
- Suitable for indoors and outdoors applications
- Uni- as well as Metallic Paints become limited fuel-resistant by overcoating with the 2-coat clear lacquer

### Physical & chemical data

- Smell: characteristic
- Degree of gloss: gloss, >75 GU
- Efficiency: 150 ML – 0.5 m<sup>2</sup>
- Dry to touch: 50 min
- Dust dry: 10 min
- Completely dry: 24 h
- Overcoatable: 30 min
- Surfaces: Suitable for indoors and outdoors applications
- Minimum Working Temperature: 10 °C
- Maximum Working Temperature: 25 °C
- Vapour pressure: 8300/20 bar
- Flash point: n.a. °C
- Storage stability: 10 years
- Content:
  - ◊ 150 ML
  - ◊ 400 ML

### How to use

- Clean underground from dirt, fat and rust. If necessary, treat existing pore rust with presto Rust Stop.
- Fill and sand uneven surfaces.
- Generously mask off the repair spot with tape. Larger surfaces should be masked off at creases and edges of the car body, too.
- Apply DUPLI-COLOR Filler or Spray Putty on the fine-sanded putty surface. Smooth the thoroughly dried Filler layer by wet-sanding (sandpaper P1000). First abrade the Spray Putty-layer with P600 sandpaper, afterwards prepare the surface for the finish coating with DUPLI-COLOR Filler or Primer.
- Pre-treat plastic parts with DUPLI-COLOR Plastic Primer.
- The pretreated surface has to be clean, dry and free from fat.
- Before use, shake the can vigorously for 3 minutes.
- Test spray to check colour-matching. The spray distance should be approx. 20-30 cm. Spray in 3 - 5 minute intervals several thin coats onto the dry repair spot.
- Do not spray over synthetic paints!
- 2-Coat Clear Lacquer: Metallic paints have to be sealed after 30 minutes drying time with clear lacquer. Otherwise the aluminium parts in the lacquer will be attacked by environmental and weathering influences.

#### Environmentally sound

MOTIP DUPLI is committed to apply formulations without restricted or critical ingredients and to achieve best possible performance. The caps and packagings are made of recyclable material.

#### Disposal

Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

#### Marking/Labeling

All products made by MOTIP DUPLI comply with the actual labelling regulations according to Preparation Guideline

1999/45/EG. All aerosols correspond to TRGS 200 and TRG 300 as well as to aerosol guideline 75/324/EWG in the actually valid version.

For any further technical questions call our hotline from Monday to Thursday from 9 h a.m. to 3 h p.m. or on Friday until 12 h p.m.

**As of March 16, 2021** – This release replaces all eventually earlier issued versions.

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